Comprehensive Energy Audit
For
Chevak Vacuum Plant

Prepared For
City of Chevak
March 30, 2013

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PREFACE
The Energy Projects Group at the Alaska Native Tribal Health Consortium (ANTHC) prepared this
document for the City of Chevak. The authors of this report are Carl Remley, Certified Energy
Auditor (CEA) and Gavin Dixon.

The purpose of this report is to provide a comprehensive document that summarizes the
findings and analysis that resulted from an energy audit conducted over the past couple
months by the Energy Projects Group of ANTHC. This report analyzes historical energy use and
identifies costs and savings of recommended energy efficiency measures. Discussions of site
specific concerns and an Energy Efficiency Action Plan are also included in this report.

ACKNOWLEDGMENTS

The Energy Projects Group gratefully acknowledges the assistance of the city staff and the
water plant operators, as well as the Alaska Rural Utility Collaborative (ARUC).
1. EXECUTIVE SUMMARY

This report was prepared for the ARUC. The scope of the audit focused on Vacuum Plant. The scope of this report is a comprehensive energy study, which included an analysis of building shell, interior and exterior lighting systems, HVAC systems, and plug loads.

Based on electricity and fuel oil prices in effect at the time of the audit, the annual predicted energy costs for the buildings analyzed are $19,955 for Electricity and $12,496 for #1 Oil, with total energy costs of $32,451 per year.

It should be noted that this facility received the power cost equalization (PCE) subsidy from the state of Alaska last year. If this facility had not received PCE, total electrical costs would have been $55,873.

Table 1.1 below summarizes the energy efficiency measures analyzed for the Vacuum Plant. Listed are the estimates of the annual savings, installed costs, and two different financial measures of investment return.

<table>
<thead>
<tr>
<th>Rank</th>
<th>Feature</th>
<th>Improvement Description</th>
<th>Annual Energy Savings</th>
<th>Installed Cost</th>
<th>Savings to Investment Ratio, SIR$^1$</th>
<th>Simple Payback (Years)$^2$</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Sewer Glycol Loops</td>
<td>Replace and re-commission controls on the glycol sewer loops and force main loop. Assumes operator works with ANTHC engineer.</td>
<td>$5,666</td>
<td>$7,500</td>
<td>10.25</td>
<td>1.3</td>
</tr>
<tr>
<td>2</td>
<td>Ventilation</td>
<td>The exhaust fan and unit heaters should be controlled by inside temperature by a single controller and set to exhaust air when the internal temperature of the building is higher than 80 degrees. The interior building heating temperature should be set at 50 degrees.</td>
<td>$423</td>
<td>$2,000</td>
<td>2.75</td>
<td>4.7</td>
</tr>
<tr>
<td>3</td>
<td>HVAC And DHW</td>
<td>Re-commission the boilers, clean the boilers, go to smaller nozzles, lower the boiler operating temperatures and cut the speed of the boiler glycol circulation pumps from 3 to 1. Put a tekmar in to control the boiler temperature.</td>
<td>$724</td>
<td>$6,000</td>
<td>2.00</td>
<td>8.3</td>
</tr>
</tbody>
</table>
**Table 1.1**

<table>
<thead>
<tr>
<th>Rank</th>
<th>Feature</th>
<th>Improvement Description</th>
<th>Annual Energy Savings</th>
<th>Installed Cost</th>
<th>Savings to Investment Ratio, SIR(^1)</th>
<th>Simple Payback (Years)(^2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>Other Electrical - Power Retrofit: Vacuum Pumps</td>
<td>Recommission Vacuum system by updating controls and finding and fixing leaks in the system.</td>
<td>$2,869</td>
<td>$15,000</td>
<td>1.18</td>
<td>5.2</td>
</tr>
<tr>
<td></td>
<td><strong>TOTAL, all measures</strong></td>
<td></td>
<td><strong>$9,682</strong></td>
<td><strong>$30,500</strong></td>
<td><strong>3.67</strong></td>
<td><strong>3.2</strong></td>
</tr>
</tbody>
</table>

**Table Notes:**

\(^1\) Savings to Investment Ratio (SIR) is a life-cycle cost measure calculated by dividing the total savings over the life of a project (expressed in today’s dollars) by its investment costs. The SIR is an indication of the profitability of a measure; the higher the SIR, the more profitable the project. An SIR greater than 1.0 indicates a cost-effective project (i.e. more savings than cost). Remember that this profitability is based on the position of that Energy Efficiency Measure (EEM) in the overall list and assumes that the measures above it are implemented first.

\(^2\) Simple Payback (SP) is a measure of the length of time required for the savings from an EEM to payback the investment cost, not counting interest on the investment and any future changes in energy prices. It is calculated by dividing the investment cost by the expected first-year savings of the EEM.

With all of these energy efficiency measures in place, the annual utility cost can be reduced by $9,682 per year, or 29.8% of the buildings’ total energy costs. These measures are estimated to cost $30,500, for an overall simple payback period of 3.2 years.

Table 1.2 below is a breakdown of the annual energy cost across various energy end use types, such as Space Heating and Water Heating. The first row in the table shows the breakdown for the building as it is now. The second row shows the expected breakdown of energy cost for the building assuming all of the retrofits in this report are implemented. Finally, the last row shows the annual energy savings that will be achieved from the retrofits.

**Table 1.2**

<table>
<thead>
<tr>
<th>Description</th>
<th>Space Heating</th>
<th>Space Cooling</th>
<th>Water Heating</th>
<th>Lighting</th>
<th>Refrigeration</th>
<th>Other Electrical</th>
<th>Cooking</th>
<th>Vacuum</th>
<th>Ventilation Fans</th>
<th>Total Cost</th>
</tr>
</thead>
<tbody>
<tr>
<td>Existing Building</td>
<td>$2,689</td>
<td>$0</td>
<td>$0</td>
<td>$29</td>
<td>$0</td>
<td>$18,694</td>
<td>$0</td>
<td>$10,387</td>
<td>$651</td>
<td>$32,451</td>
</tr>
<tr>
<td>With All Proposed Retrofits</td>
<td>$1,862</td>
<td>$0</td>
<td>$0</td>
<td>$29</td>
<td>$0</td>
<td>$15,636</td>
<td>$0</td>
<td>$4,721</td>
<td>$519</td>
<td>$22,769</td>
</tr>
<tr>
<td>SAVINGS</td>
<td>$827</td>
<td>$0</td>
<td>$0</td>
<td>$0</td>
<td>$0</td>
<td>$3,058</td>
<td>$0</td>
<td>$5,666</td>
<td>$131</td>
<td>$9,682</td>
</tr>
</tbody>
</table>
2. AUDIT AND ANALYSIS BACKGROUND

2.1 Program Description

This audit included services to identify, develop, and evaluate energy efficiency measures at the Vacuum Plant. The scope of this project included evaluating building shell, lighting and other electrical systems, and HVAC equipment, motors and pumps. Measures were analyzed based on life-cycle-cost techniques, which include the initial cost of the equipment, life of the equipment, annual energy cost, annual maintenance cost, and a discount rate of 3.0%/year in excess of general inflation.

2.2 Audit Description

Preliminary audit information was gathered in preparation for the site survey. The site survey provides critical information in deciphering where energy is used and what opportunities exist within a building. The entire site was surveyed to inventory the following to gain an understanding of how each building operates:

- Building envelope (roof, windows, etc.)
- Heating, ventilation, and air conditioning equipment (HVAC)
- Lighting systems and controls
- Building-specific equipment
- Water consumption, treatment (optional) & disposal

The building site visit was performed to survey all major building components and systems. The site visit included detailed inspection of energy consuming components. Summary of building occupancy schedules, operating and maintenance practices, and energy management programs provided by the building manager were collected along with the system and components to determine a more accurate impact on energy consumption.

Details collected from Vacuum Plant enable a model of the building’s energy usage to be developed, highlighting the building’s total energy consumption, energy consumption by specific building component, and equivalent energy cost. The analysis involves distinguishing the different fuels used on site, and analyzing their consumption in different activity areas of the building.

Vacuum Plant is classified as being made up of the following activity areas:

1) Vacuum Sewer Plant: 816 square feet

In addition, the methodology involves taking into account a wide range of factors specific to the building. These factors are used in the construction of the model of energy used. The factors include:

- Occupancy hours
- Local climate conditions
2.3. Method of Analysis

Data collected was processed using AkWarm® Energy Use Software to estimate energy savings for each of the proposed energy efficiency measures (EEMs). The recommendations focus on the building envelope; HVAC; lighting, plug load, and other electrical improvements; and motor and pump systems that will reduce annual energy consumption.

EEMs are evaluated based on building use and processes, local climate conditions, building construction type, function, operational schedule, existing conditions, and foreseen future plans. Energy savings are calculated based on industry standard methods and engineering estimations.

Our analysis provides a number of tools for assessing the cost effectiveness of various improvement options. These tools utilize Life-Cycle Costing, which is defined in this context as a method of cost analysis that estimates the total cost of a project over the period of time that includes both the construction cost and ongoing maintenance and operating costs.

**Savings to Investment Ratio (SIR) = Savings divided by Investment**

**Savings** includes the total discounted dollar savings considered over the life of the improvement. When these savings are added up, changes in future fuel prices as projected by the Department of Energy are included. Future savings are discounted to the present to account for the time-value of money (i.e. money’s ability to earn interest over time). The **Investment** in the SIR calculation includes the labor and materials required to install the measure. An SIR value of at least 1.0 indicates that the project is cost-effective—total savings exceed the investment costs.

**Simple payback** is a cost analysis method whereby the investment cost of a project is divided by the first year’s savings of the project to give the number of years required to recover the cost of the investment. This may be compared to the expected time before replacement of the system or component will be required. For example, if a boiler costs $12,000 and results in a savings of $1,000 in the first year, the payback time is 12 years. If the boiler has an expected life to replacement of 10 years, it would not be financially viable to make the investment since the payback period of 12 years is greater than the project life.

The Simple Payback calculation does not consider likely increases in future annual savings due to energy price increases. As an offsetting simplification, simple payback does not consider the need to earn interest on the investment (i.e. it does not consider the time-value of money). Because of these simplifications, the SIR figure is considered to be a better financial investment indicator than the Simple Payback measure.

Measures are implemented in order of cost-effectiveness. The program first calculates individual SIRs, and ranks all measures by SIR, higher SIRs at the top of the list. An individual measure must have an individual SIR>=1 to make the cut. Next the building is modified and re-simulated with the highest ranked measure included. Now all remaining measures are re-evaluated and ranked, and the next most cost-effective measure is implemented. AkWarm
goes through this iterative process until all appropriate measures have been evaluated and installed.

It is important to note that the savings for each recommendation is calculated based on implementing the most cost effective measure first, and then cycling through the list to find the next most cost effective measure. Implementation of more than one EEM often affects the savings of other EEMs. The savings may in some cases be relatively higher if an individual EEM is implemented in lieu of multiple recommended EEMs. For example implementing a reduced operating schedule for inefficient lighting will result in relatively high savings. Implementing a reduced operating schedule for newly installed efficient lighting will result in lower relative savings, because the efficient lighting system uses less energy during each hour of operation. If multiple EEM’s are recommended to be implemented, AkWarm calculates the combined savings appropriately.

Cost savings are calculated based on estimated initial costs for each measure. Installation costs include labor and equipment to estimate the full up-front investment required to implement a change. Costs are derived from Means Cost Data, industry publications, and local contractors and equipment suppliers.

2.4 Limitations of Study
All results are dependent on the quality of input data provided, and can only act as an approximation. In some instances, several methods may achieve the identified savings. This report is not intended as a final design document. The design professional or other persons following the recommendations shall accept responsibility and liability for the results.

3. Vacuum Plant

3.1. Building Description

The 816 square foot Vacuum Plant was constructed in 2001, with a normal occupancy of 0 people. The number of hours of operation for this building average .7 hours per day, considering all seven days of the week.

Description of vacuum sewer plant services

Description of Building Shell

The exterior walls are 2x6 construction with 5.5 inches of polyurethane insulation.

The roof of the building is a warm roof with 5.5 inches of polyurethane insulation.

The floor of the building is built on pilings with 12 inches of R-38 fiberglass batt insulation.

Doors are metal with a polyurethane core.
**Description of Heating Plants**

The Heating Plants used in the building are:

**Weil McLain**
- Nameplate Information: Weil McLean Model WTGO7
- Fuel Type: #1 Oil
- Input Rating: 242,000 BTU/hr
- Steady State Efficiency: 85%
- Idle Loss: 1.5%
- Heat Distribution Type: Water
- Boiler Operation: Sep - Jun

**Weil McLain**
- Fuel Type: #1 Oil
- Input Rating: 242,000 BTU/hr
- Steady State Efficiency: 85%
- Idle Loss: 0%
- Heat Distribution Type: Water
- Boiler Operation: Sep - Jun

**Space Heating Distribution Systems**

Unit heaters supply heat to the facility.

**Lighting**

Lighting in this facility is made up of T8 electronic ballast fluorescent fixtures with 32 watt four foot bulbs. The lighting in this facility will be replaced with LED replacement bulbs of the same type in the Water Plant. However, because the lights are on so rarely in the Vacuum Plant, the energy and cost savings are minimal and were not recommended on that basis in this report.

**Major Equipment**

A pair of 15 horsepower vacuum pumps are the largest load in the facility, and are currently running 60% of the time all year round.

Four ¾ horsepower pumps circulate glycol through the winter to prevent freezing of the vacuum sewer lines.

Two sewage discharge pumps discharge sewage to the sewage lagoon after it has been collected from the community. These pumps are running 12% of the time.

Two 165 watt air intake fans are operating on a cooling thermostat set to 80 degrees to keep the facility from overheating.

Two Grundflos 648 watt pumps circulate heat from the boilers throughout the facility.
3.2 Predicted Energy Use

3.2.1 Energy Usage / Tariffs

The electric usage profile charts (below) represents the predicted electrical usage for the building. If actual electricity usage records were available, the model used to predict usage was calibrated to approximately match actual usage. The electric utility measures consumption in kilowatt-hours (kWh) and maximum demand in kilowatts (kW). One kWh usage is equivalent to 1,000 watts running for one hour.

The fuel oil usage profile shows the fuel oil usage for the building. Fuel oil consumption is measured in gallons. One gallon of #1 Fuel Oil provides approximately 132,000 BTUs of energy.

The following is a list of the utility companies providing energy to the building and the class of service provided:

Electricity: AVEC-Chevak - Commercial - Sm

The average cost for each type of fuel used in this building is shown below in Table 3.1. This figure includes all surcharges, subsidies, and utility customer charges:

<table>
<thead>
<tr>
<th>Description</th>
<th>Average Energy Cost</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electricity</td>
<td>$0.15/kWh</td>
</tr>
<tr>
<td>#1 Oil</td>
<td>$4.27/gallons</td>
</tr>
</tbody>
</table>

3.2.1.1 Total Energy Use and Cost Breakdown

At current rates, ARUC pays approximately $32,451 annually for electricity and other fuel costs for the Vacuum Plant.

Figure 3.1 below reflects the estimated distribution of costs across the primary end uses of energy based on the AkWarm© computer simulation. Comparing the “Retrofit” bar in the figure to the “Existing” bar shows the potential savings from implementing all of the energy efficiency measures shown in this report.
Figure 3.1
Annual Energy Costs by End Use

Figure 3.2 below shows how the annual energy cost of the building splits between the different fuels used by the building. The “Existing” bar shows the breakdown for the building as it is now; the “Retrofit” bar shows the predicted costs if all of the energy efficiency measures in this report are implemented.

Figure 3.2
Annual Energy Costs by Fuel Type

Figure 3.3 below addresses only Space Heating costs. The figure shows how each heat loss component contributes to those costs; for example, the figure shows how much annual space heating cost is caused by the heat loss through the Walls/Doors. For each component, the space heating cost for the Existing building is shown (blue bar) and the space heating cost assuming all retrofits are implemented (yellow bar) are shown.
The tables below show AkWarm’s estimate of the monthly fuel use for each of the fuels used in the building. For each fuel, the fuel use is broken down across the energy end uses. Note, in the tables below “DHW” refers to Domestic Hot Water heating.

### Electrical Consumption (kWh)

<table>
<thead>
<tr>
<th>End Use</th>
<th>Jan</th>
<th>Feb</th>
<th>Mar</th>
<th>Apr</th>
<th>May</th>
<th>Jun</th>
<th>Jul</th>
<th>Aug</th>
<th>Sept</th>
<th>Oct</th>
<th>Nov</th>
<th>Dec</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lighting</td>
<td>17</td>
<td>15</td>
<td>17</td>
<td>16</td>
<td>17</td>
<td>16</td>
<td>17</td>
<td>16</td>
<td>17</td>
<td>16</td>
<td>17</td>
<td>17</td>
</tr>
<tr>
<td>Other Electrical</td>
<td>11046</td>
<td>10066</td>
<td>11046</td>
<td>10784</td>
<td>11144</td>
<td>9262</td>
<td>9570</td>
<td>9570</td>
<td>9262</td>
<td>11144</td>
<td>10689</td>
<td>11046</td>
</tr>
<tr>
<td>Sewer Glycol Circulation Loops</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Ventilation Fans</td>
<td>368</td>
<td>336</td>
<td>368</td>
<td>356</td>
<td>368</td>
<td>356</td>
<td>368</td>
<td>356</td>
<td>368</td>
<td>356</td>
<td>356</td>
<td>368</td>
</tr>
<tr>
<td>DHW</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Space Heating</td>
<td>491</td>
<td>447</td>
<td>490</td>
<td>478</td>
<td>491</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td>9</td>
<td>491</td>
<td>474</td>
</tr>
</tbody>
</table>

### Fuel Oil #1 Consumption (Gallons)

<table>
<thead>
<tr>
<th>End Use</th>
<th>Jan</th>
<th>Feb</th>
<th>Mar</th>
<th>Apr</th>
<th>May</th>
<th>Jun</th>
<th>Jul</th>
<th>Aug</th>
<th>Sept</th>
<th>Oct</th>
<th>Nov</th>
<th>Dec</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sewer Glycol Circulation Loops</td>
<td>310</td>
<td>283</td>
<td>310</td>
<td>300</td>
<td>310</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>310</td>
<td>300</td>
<td>310</td>
</tr>
<tr>
<td>DHW</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Space Heating</td>
<td>45</td>
<td>39</td>
<td>31</td>
<td>79</td>
<td>45</td>
<td>32</td>
<td>33</td>
<td>33</td>
<td>44</td>
<td>40</td>
<td>30</td>
<td>45</td>
</tr>
</tbody>
</table>

### 3.2.2 Energy Use Index (EUI)

Energy Use Index (EUI) is a measure of a building’s annual energy utilization per square foot of building. This calculation is completed by converting all utility usage consumed by a building for one year, to British Thermal Units (Btu) or kBtu, and dividing this number by the building square footage. EUI is a good measure of a building’s energy use and is utilized regularly for comparison of energy performance for similar building types. The Oak Ridge National Laboratory (ORNL) Buildings Technology Center under a contract with the U.S. Department of
Energy maintains a Benchmarking Building Energy Performance Program. The ORNL website determines how a building’s energy use compares with similar facilities throughout the U.S. and in a specific region or state.

Source use differs from site usage when comparing a building’s energy consumption with the national average. Site energy use is the energy consumed by the building at the building site only. Source energy use includes the site energy use as well as all of the losses to create and distribute the energy to the building. Source energy represents the total amount of raw fuel that is required to operate the building. It incorporates all transmission, delivery, and production losses, which allows for a complete assessment of energy efficiency in a building. The type of utility purchased has a substantial impact on the source energy use of a building. The EPA has determined that source energy is the most comparable unit for evaluation purposes and overall global impact. Both the site and source EUI ratings for the building are provided to understand and compare the differences in energy use.

The site and source EUIs for this building are calculated as follows. (See Table 3.4 for details):

\[
\text{Building Site EUI} = \frac{(\text{Electric Usage in kBtu} + \text{Fuel Oil Usage in kBtu})}{\text{Building Square Footage}}
\]

\[
\text{Building Source EUI} = \frac{(\text{Electric Usage in kBtu} \times \text{SS Ratio} + \text{Fuel Oil Usage in kBtu} \times \text{SS Ratio})}{\text{Building Square Footage}}
\]

where “SS Ratio” is the Source Energy to Site Energy ratio for the particular fuel.

<table>
<thead>
<tr>
<th>Energy Type</th>
<th>Building Fuel Use per Year</th>
<th>Site Energy Use per Year, kBTU</th>
<th>Source/Site Ratio</th>
<th>Source Energy Use per Year, kBTU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electricity</td>
<td>133,033 kWh</td>
<td>454,041</td>
<td>3.340</td>
<td>1,516,496</td>
</tr>
<tr>
<td>#1 Oil</td>
<td>2,926 gallons</td>
<td>386,287</td>
<td>1.010</td>
<td>390,150</td>
</tr>
<tr>
<td><strong>Total</strong></td>
<td></td>
<td><strong>840,328</strong></td>
<td></td>
<td><strong>1,906,646</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>BUILDING AREA</th>
<th>816 Square Feet</th>
</tr>
</thead>
<tbody>
<tr>
<td>BUILDING SITE EUI</td>
<td>1,030 kBTU/Ft²/yr</td>
</tr>
<tr>
<td>BUILDING SOURCE EUI</td>
<td>2,337 kBTU/Ft²/yr</td>
</tr>
</tbody>
</table>

* Site - Source Ratio data is provided by the Energy Star Performance Rating Methodology for Incorporating Source Energy Use document issued March 2011.

### 3.3 AkWarm© Building Simulation

An accurate model of the building performance can be created by simulating the thermal performance of the walls, roof, windows and floors of the building. The HVAC system and central plant are modeled as well, accounting for the outside air ventilation required by the building and the heat recovery equipment in place.

The model uses local weather data and is trued up to historical energy use to ensure its accuracy. The model can be used now and in the future to measure the utility bill impact of all types of energy projects, including improving building insulation, modifying glazing, changing air...
handler schedules, increasing heat recovery, installing high efficiency boilers, using variable air volume air handlers, adjusting outside air ventilation and adding cogeneration systems.

For the purposes of this study, the Vacuum Plant was modeled using AkWarm© energy use software to establish a baseline space heating and cooling energy usage. Climate data from Chevak was used for analysis. From this, the model was be calibrated to predict the impact of theoretical energy savings measures. Once annual energy savings from a particular measure were predicted and the initial capital cost was estimated, payback scenarios were approximated. Equipment cost estimate calculations are provided in Appendix D.

**Limitations of AkWarm© Models**

- The model is based on typical mean year weather data for Chevak. This data represents the average ambient weather profile as observed over approximately 30 years. As such, the gas and electric profiles generated will not likely compare perfectly with actual energy billing information from any single year. This is especially true for years with extreme warm or cold periods, or even years with unexpectedly moderate weather.
- The heating and cooling load model is a simple two-zone model consisting of the building’s core interior spaces and the building’s perimeter spaces. This simplified approach loses accuracy for buildings that have large variations in cooling/heating loads across different parts of the building.
- The model does not model HVAC systems that simultaneously provide both heating and cooling to the same building space (typically done as a means of providing temperature control in the space).

The energy balances shown in Section 3.1 were derived from the output generated by the AkWarm© simulations.

### 4. ENERGY COST SAVING MEASURES

#### 4.1 Summary of Results

The energy saving measures are summarized in Table 4.1. Please refer to the individual measure descriptions later in this report for more detail. Calculations and cost estimates for analyzed measures are provided in Appendix C.

<table>
<thead>
<tr>
<th>Rank</th>
<th>Feature</th>
<th>Improvement Description</th>
<th>Annual Energy Savings</th>
<th>Installed Cost</th>
<th>Savings to Investment Ratio, SIR</th>
<th>Simple Payback (Years)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Sewer Glycol Loops</td>
<td>Replace and re-commission controls on the glycol sewer loops and force main loop. Assumes operator works with ANTHC engineer.</td>
<td>$5,666</td>
<td>$7,500</td>
<td>10.25</td>
<td>1.3</td>
</tr>
</tbody>
</table>

Table 4.1
Vacuum Plant, Chevak, Alaska
PRIORITY LIST – ENERGY EFFICIENCY MEASURES
<table>
<thead>
<tr>
<th>Rank</th>
<th>Feature</th>
<th>Improvement Description</th>
<th>Annual Energy Savings</th>
<th>Installed Cost</th>
<th>Savings to Investment Ratio, SIR</th>
<th>Simple Payback (Years)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Ventilation</td>
<td>The exhaust fan and unit heaters should be controlled by inside temperature by a single controller and set to exhaust air when the internal temperature of the building is higher than 80 degrees. The interior building heating temperature should be set at 50 degrees.</td>
<td>$423</td>
<td>$2,000</td>
<td>2.75</td>
<td>4.7</td>
</tr>
<tr>
<td>3</td>
<td>HVAC And DHW</td>
<td>Re-commission the boilers, clean the boilers, go to smaller nozzles, lower the boiler operating temperatures and cut the speed of the boiler glycol circulation pumps from 3 to 1. Put a tekmar in to control the boiler temperature.</td>
<td>$724</td>
<td>$6,000</td>
<td>2.00</td>
<td>8.3</td>
</tr>
<tr>
<td>4</td>
<td>Other Electrical - Power Retrofit: Vacuum Pumps</td>
<td>Reccomision Vacuum system by updating controls and finding and fixing leaks in the system.</td>
<td>$2,869</td>
<td>$15,000</td>
<td>1.18</td>
<td>5.2</td>
</tr>
<tr>
<td></td>
<td><strong>TOTAL, all measures</strong></td>
<td></td>
<td><strong>$9,682</strong></td>
<td><strong>$30,500</strong></td>
<td><strong>3.67</strong></td>
<td><strong>3.2</strong></td>
</tr>
</tbody>
</table>

4.2 Interactive Effects of Projects

The savings for a particular measure are calculated assuming all recommended EEMs coming before that measure in the list are implemented. If some EEMs are not implemented, savings for the remaining EEMs will be affected. For example, if ceiling insulation is not added, then savings from a project to replace the heating system will be increased, because the heating system for the building supplies a larger load.

In general, all projects are evaluated sequentially so energy savings associated with one EEM would not also be attributed to another EEM. By modeling the recommended project sequentially, the analysis accounts for interactive affects among the EEMs and does not “double count” savings.

Interior lighting, plug loads, facility equipment, and occupants generate heat within the building. When the building is in cooling mode, these items contribute to the overall cooling demands of the building; therefore, lighting efficiency improvements will reduce cooling requirements in air-conditioned buildings. Conversely, lighting-efficiency improvements are anticipated to slightly increase heating requirements. Heating penalties and cooling benefits were included in the lighting project analysis.
### 4.3 Mechanical Equipment Measures

#### 4.3.1 Heating/Cooling/Domestic Hot Water Measure

<table>
<thead>
<tr>
<th>Rank</th>
<th>Recommendation</th>
<th>Installation Cost</th>
<th>Estimated Life of Measure (yrs)</th>
<th>Energy Savings (/yr)</th>
<th>Breakeven Cost</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>Re-commission the boilers, clean the boilers, go to smaller nozzles, lower the boiler operating temperatures and cut the speed of the boiler glycol circulation pumps from 3 to 1. Put a tekmar in to control the boiler temperature.</td>
<td>$6,000</td>
<td>20</td>
<td>$724</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>$12,008</td>
<td>Savings-to-Investment Ratio</td>
<td>Simple Payback yrs</td>
<td>8</td>
</tr>
</tbody>
</table>

**Auditors Notes:**

- Put a tekmar to control the boiler temperature.

#### 4.3.2 Ventilation System Measures

<table>
<thead>
<tr>
<th>Rank</th>
<th>Description</th>
<th>Recommendation</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>The exhaust fan and unit heaters should be controlled by inside temperature by a single controller and set to exhaust air when the internal temperature of the building is higher than 80 degrees. The interior building heating temperature should be set at 50 degrees.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Installation Cost</th>
<th>Estimated Life of Measure (yrs)</th>
<th>Energy Savings (/yr)</th>
<th>Breakeven Cost</th>
</tr>
</thead>
<tbody>
<tr>
<td>$2,000</td>
<td>15</td>
<td>$423</td>
<td></td>
</tr>
<tr>
<td>$5,498</td>
<td>Savings-to-Investment Ratio</td>
<td>Simple Payback yrs</td>
<td>5</td>
</tr>
</tbody>
</table>

**Auditors Notes:**

- The exhaust fan and unit heaters should be controlled by inside temperature by a single controller and set to exhaust air when the internal temperature of the building is higher than 80 degrees. The interior building heating temperature should be set at 50 degrees.

### 4.5 Electrical & Appliance Measures

#### 4.4.1 Other Electrical Measures

<table>
<thead>
<tr>
<th>Rank</th>
<th>Location</th>
<th>Description of Existing</th>
<th>Efficiency Recommendation</th>
<th>Installation Cost</th>
<th>Estimated Life of Measure (yrs)</th>
<th>Energy Savings (/yr)</th>
<th>Breakeven Cost</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>Vacuum Pumps</td>
<td>2 Vacuum Pumps with Manual Switching</td>
<td>Replace with 2 Vacuum Pumps</td>
<td>$15,000</td>
<td>7</td>
<td>$2,869</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>$17,687</td>
<td>1.2</td>
<td>Simple Payback yrs</td>
<td>5</td>
</tr>
</tbody>
</table>

**Auditors Notes:**

- Re-commission the vacuum system including its controls and identifying and reducing leaks.

#### 4.5.5 Sewer Glycol Line Measures

<table>
<thead>
<tr>
<th>Rank</th>
<th>Location</th>
<th>Description of Existing</th>
<th>Efficiency Recommendation</th>
<th>Installation Cost</th>
<th>Estimated Life of Measure (yrs)</th>
<th>Energy Savings (/yr)</th>
<th>Breakeven Cost</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>Replace and re-commission controls on the glycol sewer loops and force main loop. Assumes operator works with ANTHC engineer.</td>
<td>$7,500</td>
<td>15</td>
<td>$5,666</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>$76,874</td>
<td>10.2</td>
<td>Simple Payback yrs</td>
<td>1</td>
</tr>
</tbody>
</table>

**Auditors Notes:**

- Replace and re-commission controls on the glycol sewer loops and force main loop. Assumes operator works with ANTHC engineer.
5. ENERGY EFFICIENCY ACTION PLAN

Through inspection of the energy-using equipment on-site and discussions with site facilities personnel, this energy audit has identified several energy-saving measures. The measures will reduce the amount of fuel burned and electricity used at the site. The projects will not degrade the performance of the building and, in some cases, will improve it.

Several types of EEMs can be implemented immediately by building staff, and others will require various amounts of lead time for engineering and equipment acquisition. In some cases, there are logical advantages to implementing EEMs concurrently. For example, if the same electrical contractor is used to install both lighting equipment and motors, implementation of these measures should be scheduled to occur simultaneously.

Appendix A – Listing of Energy Conservation and Renewable Energy Websites

**Lighting**


**Hot Water Heaters**

**Solar Water Heating**


**Plug Loads**


Appendix B – Direct Vent Oil Heater Programming

Using the temperature setbacks built into most direct vent oil heaters, such as Toyotomi Lasers and Monitor MPVs is a simple, cost effective way to save energy. We recommend setback temperatures of 60 degrees for nights and weekends in offices and other frequently occupied facilities. In buildings that are occupied intermittently, such as Bingo Halls, we recommend a setback of 50 or 55 degrees. Facilities that are never occupied, such as lift stations and well houses, should be setback to 40 degrees, to prevent freezeups. Check the following websites for tips on programming the built in temperature setback capabilities of your specific direct vent oil heater.

http://www.toyotomiusa.com/ownersManuals_ventedHeaters.php

http://www.monitorproducts.com/customer-support/manuals